



## Journal for All Subjects

# www.ijar.in

Listed in International ISSN Directory, Paris.

		IS	SN - 2249-555X	
Ind	vian Journ		d Research r All Subjects	
	Editor-In	-Chief		
Departi	Bhavnagar L	pment Council (CDC) Assurance Cell (IQAC) anagement, ation, Faculty of Managemer Iniversity,	ıt,	
	Editorial Advi	sory Board		
<b>Dr. S. N. Pathan</b> Maharastra	<b>Dr. SM. Ramasamy</b> Gandhigram	Dr. M. M. Goel Kurukshetra	<b>Dr. S. Ramesh</b> Tamil Nadu	
<b>Dr Ramesh Kumar Miryala</b> Nalgonda.	<b>Dr. B. Rajasekaran</b> Tirunelveli	<b>Dr. A. R. Saravankumar</b> Tamilnadu	<b>Dr. Roy M. Thomas</b> Cochin	
<b>Dr. G. Selvakumar</b> Salem	<b>Dr. Apurba Ratan Ghosh</b> Burdwan	<b>Dr. Shrawan K Sharma</b> Uttarakhand	<b>Dr. Sudhanshu Joshi</b> Uttarakhand	
	<b>Prof. (Dr.) B A</b> n Pudhuk			
Advertisement De	etails	Subscription	Details	
PositionB/W (Single ColoFull Inside Cover₹ 6000Full Page (Inside)₹ 5000	₹ 12500 - Three	Period         Rate         I           Year (12 Issues)         ₹ 2400         Year (24 issues)         ₹ 4800           Year (24 issues)         ₹ 4800         Year (36 issues)         ₹ 7200           Year (60 issues)         ₹ 12000         Year (60 issues)         ₹ 12000	Discount         Amount Payable           Nil         ₹ 2400           ₹ 200         ₹ 4600           ₹ 300         ₹ 6900           ₹ 600         ₹ 11400	
to print the form. Please fill t APPLIED RESEARCH along	You can download the Advertisement / Subscription Form from website www.ijar.in. You will require to print the form. Please fill the form completely and send it to the <b>Editor, INDIAN JOURNAL OF</b> <b>APPLIED RESEARCH</b> along with the payment in the form of Demand Draft/Cheque at Par drawn in favour of <b>INDIAN JOURNAL OF APPLIED RESEARCH</b> payable at Ahmedabad.			
<ol> <li>Thoughts, language vision and example in published research paper are entirely of author of research paper. It is not necessary that both editor and editorial board are satisfied by the research paper. The responsibility of the matter of research paper/article is entirely of author.</li> <li>Editing of the Indian Journal of Applied Research is processed without any remittance. The selection and publication is done after recommendations of atleast two subject expert referees.</li> <li>In any condition if any National/International University denies accepting the research paper published in IJAR, then it is not the responsibility of Editor, Publisher and Management.</li> <li>Only the first author is entitle to receive the copies of all co-authors</li> <li>Before re-use of published research paper in any manner, it is compulsory to take written permission from the Editor-IJAR, unless it will be assumed as disobedience of copyright rules.</li> <li>All the legal undertaking related to Indian Journal of Applied Research is subject to Ahmedabad Jurisdiction.</li> <li>The research journal will be send by normal post. If the journal is not received by the author of research papers then it will not be the responsibility of the Editor and publisher. The amount for registered post should be borne by author of the research paper in case of second copy of the journal.</li> </ol>				
<b>Editor,</b> Indian Journal Of Applied Research 8-A, Banans, Opp. SLU Girls College, New Congres Bhavan, Paldi, Ahmedabad-380006, Gujarat, INDIA Contact.: +91-9824097643 E-mail : editor@ijar.in				

## INDEX

Sr.	Title	Author	Subject	Page No.
No.		Addio	Casjeet	r ugo no.
1	Accounting Programs for Cost Accounting	Prof. Kalola Rimaben A.	Accountancy	1-3
2	Petrography of the Volcanic and Metavolcanic Rocks of Middle Siang Valley, East Siang District, Arunachal Pradesh, India	P. Bhattacharyya , T.K. Goswami, C. Taye	Applied Geology	4-8
3	Petrography and geochemistry of the host rock of sulphide mineralisation in Potin area, Subansiri district, Arunachal Pradesh, India	P. Bhattacharyya , B.K. Tamuli, D. Majumdar	Applied Geology	9-13
4	Better Work Environment for Small Scale Industries in Developing Countries	Tapan Kumar Majumdar	Architecture	14-15
5	Generation of Bioelectricty from Waste water and Cow's urine	H.Vignesh, Hema Kalai Rani	Biotechnology	16-19
6	Constraints in Grapes Production: An Experience of Tamil Nadu Grapes Growers	Mr. Suresh. G, Dr. S. Krishnamurthy	Commerce	20-22
7	Determinants Of Dividend – A Study With Reference to Selected Companies in India	Dr.M.N.Periasamy	Commerce	23-26
8	Coffee Consumption in India: An Exploratory Study	Shri Arvind A. Dhond	Commerce	27-29
9	A Study on Impact of Women of Self Help GROUPs	D. Bhuvana	Commerce	30-31
10	Impact Of Micro Finance Through Shg-Bank Linkage Programme In Salem District, Tamilnadu	Dr. M. Sumathy, E. Nixon Amirtharaj	Commerce	32-33
11	"A Study On Job Stress With Special Reference To Textile Industries In Tirupur"	DR.M. DHANABHAKYAM , T.SUMATHI	Commerce	34-37
12	The Role of Individual Enterprise and Entrepreneurship in The Economic Development of India, Challenges and Opportunities	A.K.Chandra, B.P.Singh, V.S. Negi	Commerce	38-40
13	Customer Preferences And Attitudes Towards Maruti Cars In Pollachi Taluk	n. Manoharan, dr. R. ganapathi	Commerce	41-45
14	(Disaster Management in India : An overview)	Dr. Pawar Ashok S. , Dr. Sunita J. Rathod , Shri. Budhwant R.G.	Economics	46-48
15	Economic condition of Banjara and Vanjari communities in India :An overview	Dr. Pawar Ashok S. , Dr.Rathod Sunita J. , Tidke Atish S.	Economics	49-51
16	(Rajshri Shahu Maharajache Shikshan Sarvatrikaran v Stri Sabalikaran Vishayak Drastikon)	Dr. Pawar Ashok S., Dr. Sunita J. Rathod ,Dr. Vishal Tayade	Economics	52-53
17	"Problems Of Self Help Group Members In Bidar District Of Karnataka"	DR.SANGAPPA V. MAMANSHETTY	Economics	54-56
18	The Role of Private And Public Sectors: An Analysis of Methodological Steps In Understanding Growth Cycles	Dr. Shivsharanappa Dhaba	Economics	57-59
19	"Reforms, Incidence Of Poverty And Employment In India"	Dr. Devraj G. Ganvit	Economics	60-62
20	An Innovative Teaching Module to Enhance The Knowledge In Grammar Among The High School Students Of Palghat District	Elsamma Sebastian	Education	63-64
21	Construction of a web course material and evaluating its performance vis a vis conventional approach towards learning: a pilot study	Ms. Sreetanuka Nath	Education	65-67

Academic Achievement In Relation to Time Perception and Coping Styles	Dr. D. Hassan, Dr. V. Tulasi Das	Education	68-71
Use Of E-Resources to Enhance Performance by the Student-Teachers	Dr. S. K. Panneer Selvam	Education	72-74
Studies on The Removal of Blue 4 Dye from Textile Effluents Using Cotton Stem	N. Prasanna, Renjitha Saji , S. Bhuvaneswari ,A. Priya	Engineering	75-77
Implementation of Self controlled Arbiter for High Speed Communication in on-chip	Kaushik Mukherjee, A.Ch. Sudhir , Dr. B Prabhakara Raob	Engineering	78-82
Rate Sequence Space (S2) π	B. Sivaraman , K. Chandrasekhara Rao , K. Vairamanickam Vairamanickam	Engineering	83-84
The Asphalt in The Hot And Cold Areas	Eng. Nasr Ahmad, Prof.Dr. Eng. Mihai Iliescu	Engineering	85-86
Corrective Measures to Reduce Physical Work Strain of Dairy Farming	Vinay Deepa, Sharma Suneeta	Ergonomics	87-89
Rural Women in Transition: A Case of Women Entrepreneurs	Varinder Randhawa , Ritu Mittal, Parul Gupta	Home Science	90-93
Nutritional Status and Impact of Functional Food Supplement on the Performance of Athletes	Uma Mageshwari.S , Mary Jenefer Sharmila.P	Home Science	94-96
Effective HRM for Global Competitiveness	Dr Mahalaxmi Krishnan	Human Resource Management	97-100
Role of Materials in English Language Teaching and Learning	Dr. Wajahat Hussain	Literature	101-102
Expatriate Women in The Fiction of Ruth Prawer Jhabvala	P. Mohanapriya	Literature	103-104
Prakruti Pariyavaran and Sahitya	Dr. Sanjay Rathod	Literature	105
Samkalin Hindi Kavita me Manviya Jivan ke Badalte	Dr. Sanjay Rathod	Literature	106-107
A Servant Turned an Administrator: A Study of Naikar's Kanakadasa: The Golden Servant	Ashok Hulibandi	Literature	108-110
A Study on Metacognitive Strategy in Terms of Reading Comprehension of Post Graduate English Literature Students	J.P.Vandhana, T.Sakthivel	Literature	111-112
The Psychic Patterns In The Protagonist Of Bharati Mukherjee's Wife.	B.Kalidoss,Dr. S.Kanakaraj,	Literature	113-114
Integrating action research paradigm into decision making -An investigation of an action research model	Haresh B. Barot	Management	115-117
A Study on Green Marketing Mix Towards Green Products	Urmila Vikas Patil	Management	118-120
Viral Marketing – Is It A Mirage or Reality?	Dr. Viral Shilu	Management	121-122
Evalution of Mandura Bhasma with & without Triphala Churna in Management Of 'Panduroga'	Dr.D.Anuradha, Dr. M.Srinivasulu	Management	123-125
A Conceptual Overview of Value Creation in Business Relationships	Abhishek Pande	Management	126-127
Plight of Women Entrepreneurs: A Diagnostic Study	Anuradha Averineni	Management	128-130
"Profitability Analysis Of Merger Textile Companies In India	Dr. M. Dhanabhakyam	Management	131-133
	Coping Styles         Use Of E-Resources to Enhance Performance by the Student-Teachers         Studies on The Removal of Blue 4 Dye from Textile Effluents Using Cotton Stem         Implementation of Self controlled Arbiter for High Speed Communication in on-chip         Rate Sequence Space (S2) π         The Asphalt in The Hot And Cold Areas         Corrective Measures to Reduce Physical Work Strain of Dairy Farming         Rural Women in Transition: A Case of Women Entrepreneurs         Nutritional Status and Impact of Functional Food Supplement on the Performance of Athletes         Effective HRM for Global Competitiveness         Role of Materials in English Language Teaching and Learning         Expatriate Women in The Fiction of Ruth Prawer Jhabvala         Prakruti Pariyavaran and Sahitya         Samkalin Hindi Kavita me Manviya Jivan ke Badalte         A Servant Turned an Administrator: A Study of Naikar's Kanakadasa: The Golden Servant         A Study on Metacognitive Strategy in Terms of Reading Comprehension of Post Graduate English Literature Students         The Psychic Patterns In The Protagonist Of Bharati Mukherjee's Wife.         Integrating action research paradigm into decision making -An investigation of an action research model         A Study on Green Marketing Mix Towards Green Products         Viral Marketing – Is It A Mirage or Reality?         Evalution of Mandura Bhasma with & without Triphala Churma in Management Of Panduroga'	Coping StylesTulasi DasUse Of E-Resources to Enhance Performance by the Studies on The Removal of Blue 4 Dye from TextileDr. S. K. Panneer SelvamStudies on The Removal of Blue 4 Dye from Textile Effluents Using Cotton StemN. Prasanna, Renjitha Saji, S. Bhuvanesward A. PriyaImplementation of Self controlled Arbiter for High Speed Communication in on-chipKaushik Mukherjee, A.C. N. Zukanik Mukherjee, A.C. Sudwins, Dr. S. Naraman, K. Chandrasekhara RaobRate Sequence Space (S2) πB. Sivaraman, K. Chandrasekhara RaobSivaraman, K. Chandrasekhara RaobThe Asphalt in The Hot And Cold AreasEng. Nasr Ahmad, Prof. Dr. Eng. Mihai IllescuCorrective Measures to Reduce Physical Work Strain of Dairy FarmingViriav Deepa, Sharma SuneetaRural Women in Transition: A Case of Women EnterpreneursVarinder Ranchawa . Mary Jenefer Sharmila.PRuteritional Status and Impact of Functional Food Supplement on the Performance of AthietesDr. Wajahat HussainRefective HRM for Global CompetitivenessDr. Wajahat HussainEffective HRM for Global CompetitivenessDr. Wajahat HussainPrakruti Pariyavaran and SahiyaDr. Sanjay RathodA Study on Metacognitive Strategy in Terms of Reading Sumkalin Hindi Kavita me Manviya Jivan ke BadalteJ.P.Vandhana, T. SakithvelA Study on Metacognitive Strategy in Terms of Reading Comprehension of Post Graduate English Literature StudentsJ.P.Vandhana, T. SakithvelA Study on Metacognitive Strategy in Terms of Reading An Investigation of an action research modelJ.P.Vandhana, T. SakithvelA Study on Green Mar	Coping StylesTulasi DasUse OF E-Resources to Enhance Performance by the Student-TeachersDr. S. K. Panneer SelvamEducationStudies on The Removal of Blue 4 Dye from Textile Effluents Using Cotton StemN. Prasanna, Renjitha Sal, S. Bhuvaneswart, A. PhyaEngineering Rate Sequence Space (S2) πEngineering Rate Sequence Space (S2) πEngineering Rate Sequence Space (S2) πEngineering Rate Sequence Space (S2) πEngineering Bistramanickam VairamanickamEngineering Prof.Dr. Eng. Mihai UsinamanickamEngineering Prof.Dr. Eng. Mihai UsinamanickamThe Asphalt in The Hot And Cold AreasEng. Nasr Ahmad, Prof.Dr. Eng. Mihai UsinamanickamErgonomicsCorrective Measures to Reduce Physical Work Strain of Darity FarmingVnay Deepa, Sharma 

46	Impact Of Ngo's On Rural Marketing	R. DURGA RANI,Dr. R. GANAPATHI	Management	134-135
47	Status Of Mutual Fund In India	D. Jayanthi,Dr. R. Ganapathi,	Management	136-138
48	A Study on "The relevance of Human Resource Accounting in the Present Scenario"	Dr.Giridhar K.V. , Krupa V.D.	Management	139-140
49	Customers Attitude Towards Domestic Air Conditioners With Reference To Lg	M. LAKSHMI PRIYA, Dr. R. GANAPATHI,	Management	141-149
50	Interaction of Gender and Sexual Appeal on Effect of TV Advertisements	P. Shanthi, Dr. S. Thiyagarajan	Marketing	150-151
51	Study on Dislike towards TV advertisements – An empirical Evidence	Ruhani Mahajan, Sahil Goyal	Marketing	152-154
52	Emotions: Ace Tool For Marketing	Ashish Nathwani	Marketing	155-157
53	Comparison of Fluticasone propionate with Beclomethasone dipropionate in patients of Bronchial asthma"	RAMAKRISHNA GHUBDE, ARCHANA SHEKOKAR	Medical Science	158-160
54	A study of incidence and risk factors for neonatal systemic candidiasis	Dr Sheila Aiyer, Dr Pareshkumar A. Thakkar, Dr. Komal K. Patel, Dr. Kaushik A. Mehta	Medical Science	161-163
55	Pharmacoeconomic appraisal of antimicrobial utilization in a medical college hospital	Dr. Parveen Kumar Sharma, Dr. Rekha Bansal	Medical Science	164-166
56	Various aspects of antimicrobial utilization in OPD of a medical college hospital	Dr. Parveen Kumar Sharma, Dr. Rekha Bansal	Medical Science	167-168
57	Subjective well Being and Job Satisfaction Among Survivors of Economic Downturn	Vijaya. R, M. Y. Manjula	Psychology	169-172
58	Knowledge of Mothers About Nutrition of Child Under Five Years of Age	Dr.K.Jothy, Ms.S.Kalaiselvi	Social Sciences	173-175
59	Geriatric in India and Their Right to Health	Minni K. T.	Sociology	176-177

ISSN - 2249-555X

Engineering

## **Research Paper**



## Studies on The Removal of Blue 4 Dye from Textile Effluents Using Cotton Stem

\* N. Prasanna \*\* Renjitha Saji \*\*\* S. Bhuvaneswari \*\*\*\* A. Priya

## \* Department of Chemical Engineering, Adhiyamaan College of Engineering, Hosur

## \*\*, \*\*\*, \*\*\*\* Final year, Chemical Engineering, Adhiyamaan College of Engineering, Hosur

#### ABSTRACT

Cotton stems are abundantly available and are usually discarded as an agricultural waste. Here, we describe the use of modified cotton stem as an efficient sorbent for Blue 4 dye. The amount of adsorbent and concentration of adsorbate are studied using modified cotton stem. The main objective of this study was to investigating the removal of Blue 4 dye from textile effluents by the adsorption using cotton stem. All the experiments were carried out at room temperature and neutral pH. Experimental tests were conducted in a batch process. The experimental isotherms data were analyzed using Langmuir and Freundlich isotherm models. The data was found that Langmuir isotherm model fits the data very well for the dye. The calculated dimensionless separation factor, RL indicated that the adsorption of the dye onto the adsorbent were favourable.

## Keywords : Blue 4 dye - cotton stem - adsorption- wastewater treatment

#### INTRODUCTION

Decolourization of wastewater has become one of the major issues in wastewater pollution. Most of the dyes are harmful to aquatic life in rivers where they are discharged. Since, the dye can reduce light penetration into the water thereby decreasing the efficiency of photosynthesis in aquatic plants and hence having adverse impact on their growth. Dyes also can cause severe damage to human beings, such as dysfunction of kidney, reproductive systems, liver, brain and central nervous system. The occupational exposure of workers in the textile industry is linked to a higher bladder cancer risk.(1-5) The removal of such compounds at such low levels consist a difficult problem. Among the methods employed are the adsorption onto sludge of waste water treatment plant, as well as other physico-chemical techniques as coagulation. flocculation, ozonation, reverse osmosis and adsorption on activated carbon.

Activated carbon is extensively used as efficient and versatile adsorbent for purification of water, air and many chemical and natural products. The application of high-surface carbons in gas separation, medicine and catalysis is also well known. The activated carbon produced from coconut shells and pine wood wastes have shown good mechanical strength and high adsorption capacities towards various gaseous compounds (6-7). Olive stones and almond shells are also suitable raw materials for activated carbons with high adsorption capacities, sufficient mechanical strength, and low ash contents. The narrow range of the pore size distribution in these carbons makes them suitable for selective gas adsorption.(8-9).

#### **METHODOLODY:**

Cotton stems were collected in clean plastic bags. These were washed in distilled water 3-4 times, dried in sunlight for a day and then kept in oven at an elevated temperature of about 65°C for 24 hr. It was later treated with sulphuric acid in the ratio 1:1 and kept at room temperature overnight and stored in a tight lid container for further studies. It was then screened through a mesh sieve with a particle size range of 180-300  $\mu$ m.

#### Preparation of activated carbon from adsorbents

The adsorbent was treated with concentrated sulphuric acid in the weight ratio of 1.1 and kept for 24 hours. The so obtained

black product was then kept in an air-oven at a temperature of 550°C for 12 hours. This was then rinsed with NaHCO3 and water to remove the excess acid. Washed mass was later dried at about 150°C to obtain cotton stem activated carbon (CSAC). The so obtained adsorbent was crushed to reduce the carbon size and sieved to get the product of size lower that 125 nm.

#### Preparation of dye solution

Blue 4 solution was prepared by dissolving 1g of dye in 1000mL of doubled distilled water. This solution was further diluted with double distilled water to obtain the required standard solution. Adsorption studies were performed at room temperature.

#### **Experimental Procedure**

Adsorption studies were performed in batch manner. Carbon was agitated with the dye solution of different concentrations. The pH of the solution was made 7. Samples were taken at specific time intervals and were centrifuged and the supernatant solution was analyzed for residual dye concentration using a UV-Visible spectrophotometer at  $\lambda$  = 500nm. The amount of equilibrium adsorption, qe (mg/g), was calculated by:

$$q_e = (C_o - C_e) v/w$$

where, Co and Ce (mg/L) are the liquid phase concentrations of dye at initial and the dry sorbent used (g).

#### Calculations

A. Initial concentration of the sample is calculated as follows

$$q_e = (C_o - C_e) v/w$$

Where,

- qe = amount of equilibrium adsorption, (mg/g)
- C0 = liquid phase concentration of dye at initial
- concentration, (mg/l)
- Ce = liquid phase concentration of dye at equilibrium, (mg/l) V = volume of solution, (ml)
- W = mass of dry sorbent, (g)

#### B. Percentage of colour removal

% of colour removal = 
$$\frac{c_o - c_e}{c_o} \ge 100$$

#### Where,

C0 = liquid phase concentration of dye at initial concentration, (mg/l)

Ce = liquid phase concentration of dye at equilibrium, (mg/l)

#### RESULTS AND DISCUSSIONS Adsorption isotherms

It is important to have a satisfactory description of the equilibrium state between the two phases in order to successfully represent the dynamic behaviour of any adsorbate from solution to the solid (adsorbent) phase. Adsorption isotherm can be defined as a functional expression for the variation in adsorption of the adsorbate by the adsorbent in the bulk solution at constant temperature. The equilibrium isotherm is of fundamental importance for the design and optimization of the adsorption system for the removal of dye by adsorption. In the present study, two of the most commonly used models, namely Langmuir and Freundlich isotherms are studied for the adsorption of Blue 4. The distribution of adsorbate between the adsorbent and the bulk solution when the system is in equilibrium is important to establish the capacity of the adsorbent for adsorbing the adsorbate.

#### Langmuir adsorption isotherm

The Langmuir equation correlates the amount of adsorbate adsorbed with the equilibrium aqueous concentration. The linear transformation of the Langmuir adsorption isotherm is given as,

$$\frac{C_e}{q_e} = \frac{1}{bQ_o} + \frac{1}{Q_o}C_oC_e$$

where, Ce is the equilibrium concentration of the adsorbate (mg/L), qe is the amount of adsorbate adsorbed per unit mass of adsorbent (mg/g), Q0 and b are Langmuir constants related to adsorption capacity and rate of adsorption respectively.

The Langmuir plots obtained by plotting Ce Vs Ce/qe are linear showing the applicability of Langmuir adsorption isotherm for Blue 4 dye adsorption using the adsorbent in this study. This is also evident by the best fit of the linear equation as seen from the correlation co-efficient values 'r'. The essential characteristics of Langmuir adsorption isotherm can be expressed in terms of a dimensionless constant, separation factor or equilibrium parameter 'RL' which is defined by,

$$R_L = \frac{1}{1 + bC_o}$$

where, Co is the initial concentration of the dye in mg/L and b is the Langmuir constant.

The values of the dimensionless equilibrium parameter RL, reveal that the Langmuir adsorption isotherm is favorable for the adsorption of blue 4 with the adsorbent throughout the adsorption study time.

#### Freundlich adsorption isotherm

The Freundlich adsorption isotherm equation is used for determining the applicability of heterogeneous surface energy in the adsorption process. The empirical Freundlich equation is

$$\log q_e = \log K_f + n \log Ce$$

Where, Ce is the equilibrium concentration of the adsorbate (mg/L), qe is the amount of adsorbate adsorbed per unit mass of adsorbent (mg/g), Kf and n are freundlich constants.

#### RL value Type of isotherm

RL	> 1	Unfavourable
RI	= 1	Linear

RL = 0 Irreversible

Dose concentration

- 0 < RL < 1 Favourable
- ADSORPTION ISOTHERMS

 Table 1 : Langmuir Isotherm Model

 Dye concentration

10 - 1000 mg	I	I
0.2 g		

SI. No	Equilibrium concentration, Ce (mg/l)	Equilibrium adsorption, qe (mg/l)	Ce/qe
1.	0.001	0.45	0.0022
2.	0.002	0.40	0.0050
3.	0.003	0.35	0.0085
4.	0.004	0.30	0.0160
5.	0.005	0.25	0.0250

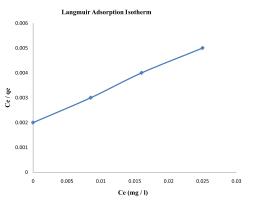


Fig:1 Langmuir isotherm for Blue 4 sorption onto the modified cotton stem at room temperature(23oC)

### ADSORPTION ISOTHERMS

5.

Table 2 : Freundlich Isotherm Model				
Dye concentrat	ion :	10 - 1000 mg / l		
Dose concentra	ation :	0.2 g		
SI. No	Log qe	Log Ce		
1.	-0.346	-3.00		
2.	-0.397	-2.69		
3.	-0.522	-2.52		
4.	-0.602	-2.39		

-2.30

-0.690 Freundlich Adsorption Isotherm

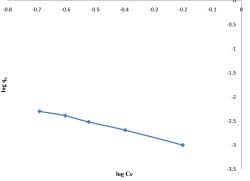


Fig:2 Freundlich isotherm for blue 4 sorption onto the modified cotton stem at room temperature

#### Table 3 : Langmuir and Freundlich isotherm constants and correction coefficients for the sorption of blue 4

Isotherm	Cotton Stem
Langmuir	
В	0.0022
R2	0.9900
Freundlich	
N	0.1580
R2	0.9720

#### CONCLUSION

The present work establishes that cotton stem is highly efficient in the adsorption of Blue 4 dye. Values of the equilibrium parameter (RL) from Langmuir isotherm and n values from the Freundlich isotherm indicate that the adsorption process is favourable for the dye. The equilibrium data also fit well with the Freundlich adsorption isotherm for the adsorbent and adsorbate (dye) studied. The amount of blue 4 sorbed was above 90%. Cotton stems are very cheap, easily available and renewable. This study revealed that this biosorbent could be used as a tool for the development of low-cost biomaterial for the treatment of coloured dye.

#### REFERENCES

1. B.H. Hameed, A.T.M. Din, A.L. Ahmad; Adsorption of methylene blue onto Bamboo - based activated carbon: Kinetics and equilibrium studies; (2006). ~ 2. Kobya; Journal of hazardous Materials, (2005) B-100163-178. ~ 3. Alinsafi, Khemis, M., Pons, M.N,Leelere, J.P.,Yaacoubi, A., Benhammou, A., Nejmeddine, A; Electro-congulation of reactive textile dyes and textile wastewater; chemical engineering and processing; (2005); 44, 461-470. ~ 4. Kim T.H., Park C., Shin E.B., Kim S., Deceleration of bromide and reactive dyes by continuous electro coagulations process; Desalination; (2002); 150, 165-175. ~ 5. Ferandes, A.,Morao, A.,Magrinho, M.,A.,Goncalves,; Electrochemical degradation of C.I Acide Orange 7; Dyes and pigments; (2004); 61, 281-296. ~ 6. Gurese, A Yalcin, M Dogar, C.,Electro coagulation of some reactive dyes: a statistical investigation of some reactive anagement; (2003); 2491-499. ~ 7. Manishankar P., Viswanathan S., Rani C., Electrochemical treatment of distillery effluent using catalytic anodes; Green chemistry; (2003); Vol 5; (270-274). ~ 8. R. A. Shawabkeh and E. S. M. Abu-Nameh Absorption of Phenol and Methylene Blue by Activated Carbon from Pecan Shells ISSN 1061-933X, Colloid Journal, 2007, Vol. 69; 355-359. ~ 9. Khan A. Tabrez, Imran Ali, Singh Ved Vati and Sharma Sangeeta; Journal of environmental protection science; (2009); Vol. 3;11 – 22.



Sara Publishing Academy Indian Journal Of Applied Research Journal for All Subjects



Editor, Indian Journal Of Applied Research 8-A, Banans, Opp. SLU Girls College, New Congres Bhavan, Paldi, Ahmedabad-380006. Contact.: +91-9824097643 E-mail : editor@ijar.in

Printed at Unique Offset, Novatsing Rupam Estate, Opp. Abhay Estate, Tavdipura, Shahibaug, Ahmedabad