# **RESEARCH PAPER**

# Sci<u>ence</u>



# Influence of Temperature in the Synthesis of Fe<sub>3</sub>O<sub>4</sub> Magnetic Nanoparticles and their Properties

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ABSTRACT Magnetic nanoparicle of Fe3O4 has been fabricated through chemical co-precipitation method by using 1,6 hexamethilinediamine as a reductant, the influence of different reaction temperatures were analyzed. Their structure, morphology and thermal properties were characterized by x-ray powder diffraction (XRD), Scanning electron microscopy (SEM)-Energy dispersive spectrometer (EDS) and thermo gravimetric analysis (TGA). Furthermore, magnetic properties of the products were studied by vibrating sample magnetometer (VSM). It was found that the as-prepared nanoparticles, the reaction temperature had effect on the phase formation of the product particles. The Fe3O4 nanoparticles were formed at 40°C. But, when the temperature range was increase to 60 and 80°C, the product of iron oxides α-Fe2O3 phase was formed.

### Introduction

Magnetite (Fe<sub>2</sub>O<sub>4</sub>) is a kind of mixed iron oxide (FeO. Fe<sub>2</sub>O<sub>3</sub>) with on inverse spinel crystal structure. In this structure, half of the Fe3+ ions are tetrahedral coordinated while the other half of the  $Fe^{3+}$  ions and all of the  $Fe^{2+}$  ions are octrahedrally coordinated. Each octrahestral site has six nearest neighour O2- ions arranged on the corners of an octahedron; meanwhile, each tetrahedral site has four nearest neighbor O2- ions arranged on the corners of a tertahedral [1]. It has exhibited unique electrical and magnetic properties based on the transfer of electron between  $\mathsf{Fe}^{2^{+}}$  and  $\mathsf{Fe}^{3^{+}}$  ions in the octahedral that are different from those of the bulk materials due to their small size and fundamental changes in the coordination, symmetry and confinement [2]. The potential application in magnetic recording media [3], sensors [4], and especially in biomedical fields [5-8]. Therefore, the synthesis of magnetic nanoparticles has been long pursued for their extensive scientific and technological interest.Fe<sub>2</sub>O<sub>4</sub> nanoparticles can be synthesized in a number of ways: the sol-gel [9], sonochemistry [10] colloidal method [11], non aqueous route [12, 13] pyrolysis reaction [14], co-precipitation of an aqueous solution of ferrous and ferric ions by a base [15,16] etc.

Here, in order to present a more comprehensive and systematic study for preparing  $\text{Fe}_3\text{O}_4$  nanoparticles, we discussed the influences of the reaction temperature on the phase formation of the product of iron oxides nanoparticles.

## Experimental

All the reagents were of analytical grade and purchased sigma Aldrich and without further purification.

In a typical 0.03M FeCl<sub>3</sub> and 0.017 FeCl<sub>2</sub> were dissolved in 100ml double distilled water. Then 50ml of 0.25M 1, 6 hexanediamine was slowly added into the FeCl<sub>3</sub> and FeCl<sub>2</sub> solution under the magnetic stirring the magnetic stirrer aging time for 3 hours. In during the synthesis temperature range was varied as room temperature (37°C), 40, 60 and 80°C as named as T<sub>1</sub>, T<sub>2</sub>, T<sub>3</sub> and T<sub>4</sub> respectively.

## **Results and discussion**

#### X-Ray diffraction

XRD measurement was conducted to identify the phase

formation of product nanoparticles by chemical co-precipitation method. Fig.1 the XRD pattern of sample T<sub>1</sub>, T<sub>2</sub>, T<sub>3</sub> and T<sub>4</sub> revealed that the Fe<sub>3</sub>O<sub>4</sub> phase was identified from sample T<sub>1</sub> and T<sub>2</sub> all of the peaks were matching standared file of Fe<sub>3</sub>O<sub>4</sub> (JCPDS#19-029). While four peaks positioned at 20 = 30.13°, 35.48°, 43.12° and 62.81° can be assigned to the (220), (311), (400) and (440) planes, respectively, which indicates the cubic spinel crystal structure of pure Fe<sub>3</sub>O<sub>4</sub>. Fig.1 shows the XRD pattern of sample T<sub>3</sub> and T<sub>4</sub> revealed that, the hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (JCPDS#1309-1) expect two peaks positioned at 20 = 36.01° and 46.98° which are (310) and (330) planes moreover, the average crystallite size can be estimated by X-ray diffraction pattern, using the scherr's equation [17].



Fig.1. X-ray diffraction pattern of samples  $\rm T_{1},~T_{2},~T_{3}$  and  $\rm T_{4}$ 

Where,  $\beta$  is the peak width at half of maximum intensity , K is the shape factor,  $\lambda$  is the X-ray diffraction wavelength ( $\lambda$  = 0.154nm), d is the average crystallite size and  $\theta$  is the bragg angle in degree, it should be noted that the shape factor K is rotated with several factors, indicating the moller indiex of the reflection plane and the shape of the crystal, is namely 0.89[18]. The result were listed in Table.1.

#### Table :1.

List of the temperature,  $2\theta$ , chemical phase and particle sizes of the samples.

S.no	Samples names	Temperature (°C)	20 (°)	Chemical Phase	Particle Sizes(nm)
1.	T <sub>1</sub>	37	35.60	Fe <sub>3</sub> O <sub>4</sub>	8.56
2.	T <sub>2</sub>	40	35.20	Fe <sub>3</sub> O <sub>4</sub>	14
3.	T <sub>3</sub>	60	36.01	$\alpha$ -Fe <sub>2</sub> O <sub>3</sub>	8.26
4.	Τ <sub>4</sub>	80	36.00	α-Fe <sub>2</sub> O <sub>3</sub>	278

Scanning electron microscope-Energy dispersive X-Ray (SEM-EDX) studies of magnetite (Fe<sub>2</sub>O<sub>4</sub>) nanoparticles

Scanning electron microscopy is a convenient method for studying the surface morphology of the nano materials. Fig.2 shows the SEM micrographs of the Fe<sub>3</sub>O<sub>4</sub> nano particles at room temperature with 10K magnification using the equipment JSM 5610. Fig.2 indicates the particles are non-uniform in size and shape. No characteristic morphology is observed. This might be due to agglomeration of nano-structures. Moreover Elemental composition of the Fe<sub>3</sub>O<sub>4</sub> nanoparticles was analyzed by EDX in SEM. The EDX spectrum of the sample T<sub>2</sub> reveals that the prepared sample contains only Fe and O elements which indicate the prepared nanoparticles have been found to be of high purity by EDX measurement. The atomic ratio of the component is listed in inside Fig. 2 (b). The atomic ratio of Iron and Oxygen is 1:0.65



Fig. 2. SEM image (a)-EDX spectrum (b) of samples T,

**Thermal properties of Magnetite (Fe**<sub>3</sub>**O**<sub>4</sub>) **nanoparticles** Fig. 3 show the thermo gravimetric analysis (TGA) of Fe<sub>3</sub>**O**<sub>4</sub> nanoparticles of sample T<sub>2</sub>. The decomposition process consists of three regions. They are at 50-150°C, 150-480°C and 420-780°C, owing to the initial breakdown of the complex and spontaneous combustion. The first weight loss region obtained from 50-150°C is 3.6% from the sample, which indicates the evaporation of absorbed water with the liberation of  $H_2O$  and  $CO_2$ , The second weight loss region observed between 150-480°C is 3.2% from the sample is ascribed to dehydration of OH group in the spinel structure of  $Fe_3O_4$  that lead to degradation of the systems involving both inter molecular transfer reaction, the oxidation of complexes and formation of semi organic carbon metal/metal oxide [19]. The third weight loss region in the temperature range of 420-780°C is 2.06% is believed to be due to the formation of corresponding metal oxide and the spinel phase. Above 780°C, there is no weight loss. From this study, it was clearly seen that the TGA curve is steady, demonstrating the absolute volatility of water and organic compound, in the composites.



Fig .3. Thermo gravimetric analysis (TGA) of sample T,

**Magnetic properties of Magnetite (Fe\_3O\_4) nanoparticles** Fig.4 shows the hysteresis loop plot for the sample  $T_2$  (40°C). It has been found from the loop that the coercivity is almost zero and the saturation magnetization value is 56 emu/g which is a characteristic of super paramagnetism [20]. It has been reported that Ms of 7-22 emu/g is adoptable for biomedical application [21]. Therefore, the level of Saturation Magnetization (Ms) achieved for this sample is sufficient for biomedical applications.



Fig.4. Magnetization curves of sample T<sub>2</sub>

#### Conclusion

The method of synthesis of Fe<sub>3</sub>O<sub>4</sub> nanoparticles by chemical co-precipitation method was investigated with a focus on the influence of temperature on the formation of Fe<sub>3</sub>O<sub>4</sub> nanoparticles. The presence of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> or Fe<sub>3</sub>O<sub>4</sub> was confirmed by XRD study. From this results sample T<sub>2</sub> was choosen for further analysis, due to the presence of Fe<sub>3</sub>O<sub>4</sub> phase. Morphology and chemical composition was carried out by SEM with EDX. The thermal properties was analyzed by TGA for the sample T<sub>2</sub> moreover the magnetic properties of the sample T<sub>2</sub> was studied by VSM, from the graph the coercivity is almost

zero and the saturation magnetization value is 56 emu/g, this indicates the sample  $T_2$  having superparamagnetic behaviour. There the sample  $T_2$  with Ms value is suitable for biomedical application.

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