



Physical Properties of Lithium-Sodiumborate Glasses

KEYWORDS

Density, Molar volume, Oxygen packing density, Dielectric constant, Refractive index, Molar refractivity, Molar polarizability; Metallization, Electronic polarizability, Polarizability per unit volume, glass composition, mixed glass former effect

M.D.Thombare

Department of Physics,
Research student, Vidya Bharati
Mahavidyalaya, Amravati, India

R.V.Joat

Department of Physics,
Associate, professor, Vidya Bharati
Mahavidyalaya, Amravati, India

D.B. Thombre

Department of physics,
Associate professor, Jagdamba
Mahavidyalaya, Achalpur City, India

ABSTRACT

Glass samples of the Lithium-sodiumborate (42.5-x) $\text{Li}_2\text{O}-x\text{Na}_2\text{O}-57.5\text{B}_2\text{O}_3$, $x=0-42.5$ in the step of 4.25, were prepared by conventional melt-quench technique. Average molecular weight, Molar volume, Inter-ionic distance, Polaron radius increases; and Oxygen packing density, ionic concentration decreases on increasing the mol % of Na_2O . Inter ionic distance & polaron radius increases. Ionic concentration & Oxygen packing density decreases on increasing the mol % of Na_2O but linearly related with $R^2=1$. Molar refractivity, Electronic polarizability, varies alike; minimum = 0.629 cm^3 and maximum = 0.249(1024ions/ cm^3) at 25.5 mol % of Na_2O ; varies linearly with $R^2=0.999$. Molar polarizability & Electronic polarizability varies inversely with respect to Metallization and minimum = 6.61(1024ions/ cm^3) & 0.249(1024ions/ cm^3), respectively for maximum metallization = 0.371 at same 25.5 mol % of Na_2O . Refractive index & Dielectric constant, Molar refractivity & varies alike and minimum at 25.5 mol % of Na_2O . The density and molar volume of glasses were determined in order to study their structure. Molar volume & density increases in reverse manner with increase in mol % of Na_2O . The maximum variation of Metallization criterion is within the range of 0.274-0.574.

1. INTRODUCTION

Oxide glasses are classically described as a network composed by building entities such as B_2O_3 , SiO_2 , P_2O_5 , V_2O_5 , Sb_2O_3 , Bi_2O_3 and modifiers such as alkaline oxides: Li_2O , Na_2O , K_2O , Ag_2O , Rb_2O [1,2]. In such glasses, the oxygen from the metal oxide becomes part of the covalent glass network, creating new structural units. The cations of the modifier oxide are generally present in the neighborhood of the non-bridging oxygen (NBO) in the glass structure. The extent of the network modification obviously depends on the concentration of the modifier oxide present in the glass. A glass network affects various physical properties such as density, molar volume, glass transition temperature, polarization, etc.

A general theoretical approach for the mixed alkali effect in glasses is discussed based on the idea that the covalent host network creates different structural energy landscapes for different types of mobile ions. The model suggests that Coulomb forces have to be taken into account for explaining the differing behavior of activation energies in single modified and mixed ion glasses [3]. Whether in the single or mixed alkali glass, though there are structural changes. There exists a site mismatch energy, which can act as a barrier for diffusion of alkali ions. Alkali ions preferentially jump into sites that were previously occupied by the same type of alkali ions [4]. A weak electrolyte model for the mixed-alkali effect on electrical conductivity and ionic mobility in glass was developed for the dilute foreign alkali region. The basic assumptions are (a) that alkali transport in single-alkali glasses is due to a small concentration of mobile species [5]. A semi-empirical model has been applied to the densities in order to determine the volumes of the structural units present with volumes calculated from the ionic radii, were used in a general discussion of the filling of space by the structural units. The results indicate that the size increases of the structural groupings as one goes from small to large alkali are primarily due to the al-

kali being used [6]. Density can be used for finding out the structure of different types of glasses. The density of the glass is additive and can thus be calculated on the basis of the glass composition [7,8,9,10]. Several formulas have been derived to correlate the glass density to the glass composition [11,12,13,14,15]. The glass structure can be explained in terms of molar volume rather than density, as the former deals the spatial distribution of the ions forming that structure. The change in the molar volume with the molar composition of an oxide indicates the preceding structural changes through a formation or modification process in the glass network [16,17]. The density, molar volume and packing fraction [18,19,20] could be directly related to the short range structure of alkali oxide modified borate glasses. The densities prove changes in both short range order and co-ordination as the modification, while the molar volume is sensible in terms of size and packing. The packing of the borate based glasses with ions having volume smaller than the oxygen is considered to be covalent, controlled by oxygen covalent network, and heavily dependent on the glass former.

The molar refractivity [21,22,23,24,25,26], is a constitutive-additive property which represents the real volume of the molecules. That is calculated by the Lorenz-Lorentz formula. Electric polarizability [21-27], is the relative tendency of a charge distribution, like the electron cloud of an atom or molecule, to be distorted from its normal shape by an external electric field; similarly ionic concentration [21,26,27], inter ionic distance [21,26]. When an electron in the conduction band of a crystalline insulator or semiconductor polarizes or otherwise deforms the lattice in its vicinity. The polaron comprises the electron plus its surrounding lattice deformation. (Polarons can also be formed from holes in the valence band.) If the deformation extends over many lattice sites, the polaron is "large," and the lattice can be treated as a continuum. Charge carriers inducing strongly localized lattice distortions form "small"

polarons [26]. In present work, these parameters have studied to explain structural features.

2. EXPERIMENTAL TECHNIQUES

2.1. PREPARATION OF GLASSES

The Lithium-sodiumborate glass samples having the general chemical formula (42.5-x) Li₂O-xNa₂O-57.5B₂O₃, x=0-42.5 in the step of 4.25, were prepared by conventional melt-quench technique from high-purity reagent grade B₂O₃ mol%.Li₂CO₃, and Na₂O reagents were purchased from Aldrich and appropriate amounts of the chemicals were well mixed and then dried in a vacuum oven at 150°C for 15 mins. Dried mixture samples were melted in Pt crucibles in an electric furnace at the temperature of 1000~1100°C. Melt was kept for 30 mins and rapidly quenched on stainless steel. The prepared samples was then annealed at 300-400 °C temperature for 2 hrs and then kept in vacuum desiccators to avoid possible moisture absorption before testing. The prepared glass samples are polished and the surfaces are made perfectly plane and smoothed by 120 No. emery paper. Thickness of the samples has been measured using digital vernier calipers with an accuracy of 0.0001mm.

2.2 DENSITY MEASUREMENT

The density was measured at room temperature by using Archimedes principle, with toluene as the buoyant medium.

$$\tilde{n} = \frac{W_a \tilde{n}_b}{(W_a - W_b)}$$

Where W_a is the weight of glass sample in air, W_b is the weight of glass sample in buoyant liquid, (W_a-W_b) is the buoyancy, p_b is density of buoyant.

2.3. MOLAR WEIGHT CALCULATIONS

Step I-Weight/mole = molar weight of the constituents * mol% of samples / 100

Step II-The molecular weight (M) of the sample is nothing but the summations of Wt/mole of its constituents.

Step III-The molar volume of the glass samples can be calculated from following expression:

$\tilde{V}_m = M/\rho$ Here, ρ is the density of the sample and M is the molecular weight of the sample.

2.4. OXYGEN PACKING DENSITY (O)

Oxygen packing density of the glass samples were calculated using the following relation [27]

$$O = \frac{M}{V_m} \left(\frac{1}{N} \right)$$

where ρ, the density of desired glass samples, M, molecular weight of the sample and n is the number of oxygen atoms in the composition.

2.5 THE IONIC CONCENTRATIONS (N)

The ionic concentrations of the glass samples are determined using the following relation,

$$N = \left(\frac{6.023 \times 10^{23} \text{ mol}^{-1} * \text{mol\% of cation} * \text{valency of cation}}{\text{molar volume}} \right) \tag{4}$$

2.6 INTER-IONIC DISTANCE (R)

$$R = (1/N)^{1/3}$$

Inter ionic distance of the glass samples is given as, (5)

where N=ionic Concentration.

2.7 POLARON RADIUS (r_p)

$$r_p = \frac{a}{2} \left(\frac{1}{6N} \right)^{1/3} \text{ where N is the number of ions per unit volume.}$$

(6)The values of the above parameter of Lithium-sodiumborate glasses are depicted in Table 2.6.1.

Table 2.6.1 Average molecular weight, Density, Molar volume, Oxygen packing density ionic concentrations Inter-ionic distance and polaron radius for Li₂O-Na₂O-B₂O₃ glass system.

| Name of Sample | Average molecular-weight M(gm/mol) | Density ρ(gm/cm ³) | Molar volume V _m (cm ³ /mol) | Oxygen packing density O(cm ³ /mol) | Ionic concentrations N(10 ²¹ /cm ³) | Inter-ionic distance (Å ^o) | Polaron radius (Å ^o) |
|----------------|------------------------------------|--------------------------------|--|--|--|--|----------------------------------|
| LNB.1 | 52.731 | 2.26 | 23.332 | 92.147 | 21.942 | 0.77 | 0.144 |
| LNB.2 | 54.095 | 2.92 | 23.526 | 92.002 | 27.935 | 0.765 | 0.141 |
| LNB.3 | 55.46 | 2.31 | 24.008 | 89.552 | 21.324 | 0.777 | 0.145 |
| LNB.4 | 56.824 | 2.27 | 25.032 | 85.889 | 20.452 | 0.788 | 0.147 |
| LNB.5 | 58.188 | 2.3 | 25.299 | 84.983 | 20.236 | 0.791 | 0.148 |
| LNB.6 | 59.552 | 2.34 | 25.45 | 84.481 | 20.116 | 0.792 | 0.148 |
| LNB.7 | 60.916 | 2.34 | 26.033 | 82.589 | 19.666 | 0.798 | 0.149 |
| LNB.8 | 62.28 | 2.38 | 26.168 | 82.161 | 19.564 | 0.8 | 0.15 |
| LNB.9 | 63.644 | 2.42 | 26.299 | 81.751 | 19.466 | 0.801 | 0.15 |
| LNB.10 | 65.009 | 2.41 | 26.974 | 79.705 | 18.979 | 0.808 | 0.151 |
| LNB.11 | 66.373 | 2.35 | 28.244 | 76.123 | 18.126 | 0.82 | 0.153 |

Table 2.6.1 Indicates that the increasing mol% of Na₂O at the cost of Li₂O by keeping glass former B₂O₃ constant. The molar volume, Inter ionic distance, Polaron radius increasing; while Oxygen packing density, Ionic concentration decreases, which suggests the increased free space within the glass structure, [28-33], it means that the glass structure becomes loosely packed [30-34]. The polaron comprises the electron plus its surrounding lattice deformation. (Polarons can also be formed from holes in the valence band.) Due to the increasing values of Polaron radius the deformation extends over many lattice sites, and the lattice can be treated as a continuum.

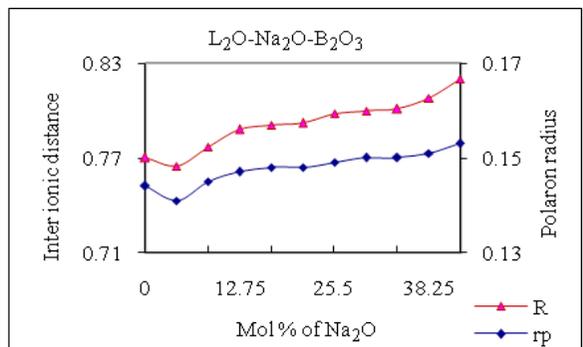


Figure: 2.6.1. Variation of Inter ionic distance & Polaron radius with mol% of Na₂O.

Inter ionic distance & Polaron radius increases on increasing mol % of Na₂O, minimum =0.765 Å & 0.141 Å at 4.25 mol % of Na₂O (Figure 2.6.1).

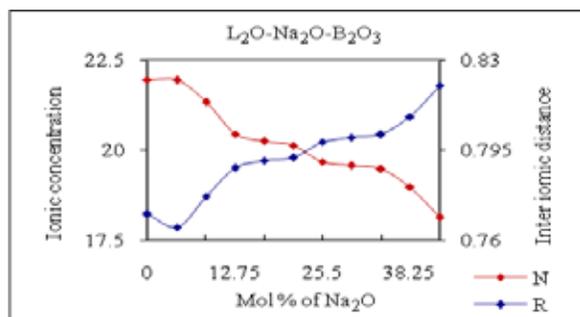


Figure: 2.6.2(a). Variation of Inter ionic distance ionic concentration with mol% of Na₂O.

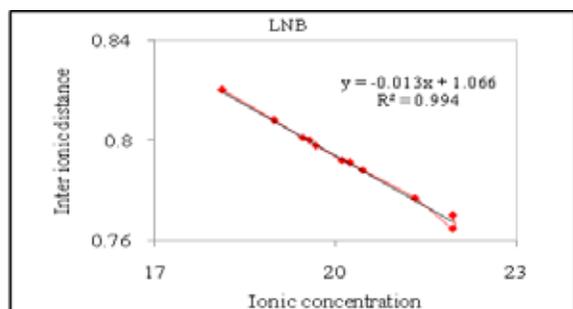


Figure: 2.6.2(b). Variation of Inter ionic distance & Ionic Concentration.

Ionic concentration goes on decreasing where as Inter ionic distance increasing with increasing mol % of Na₂O, i.e. they varies inversely and verifies from equation (4) and (5); and crosses at 21.25 Mol % of Na₂O, (Figure 2.6.2a) and varying linearly gives R² = 0.994.

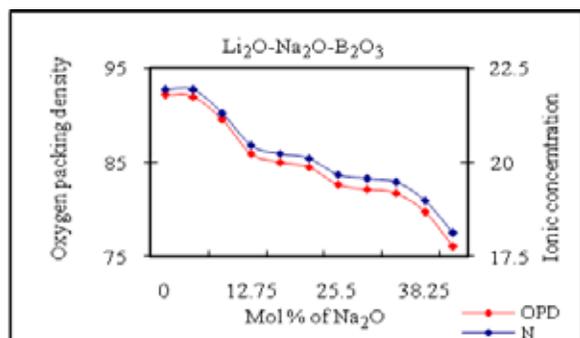


Figure: 2.6.3(a). Variation of Ionic concentration & oxygen packing density with mol% of Na₂O

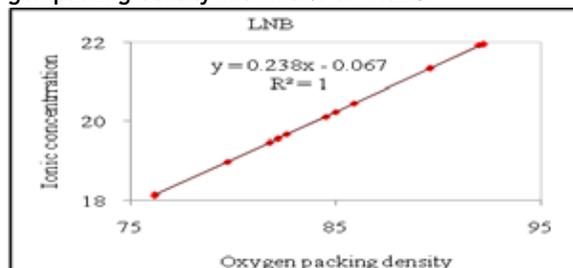


Figure: 2.6.3(b). Variation of Ionic concentration & oxygen packing density

Oxygen Packing Density & Ionic concentration both of them decreases on increasing the mol % of Na₂O (Figure 2.6.3a), which satisfies the equations (3) and (4); they also varies linearly with R²=1(Figure 2.6.3b).

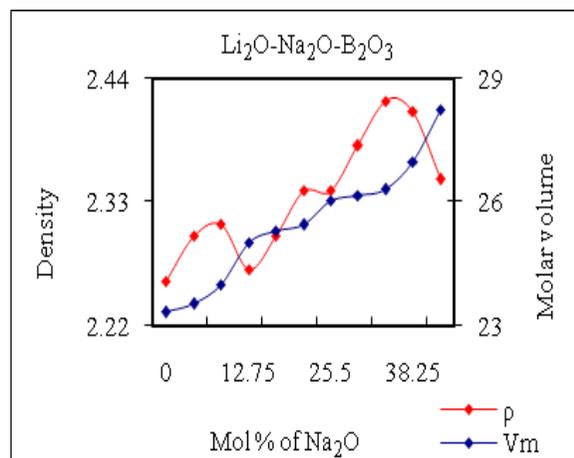


Figure: 2.6.4. Variation of Density & Molar volume with mol% of Na₂O.

Density and Molar volume increases monotonically with increasing mol % of Na₂O depicted in Figure 2.6.4.

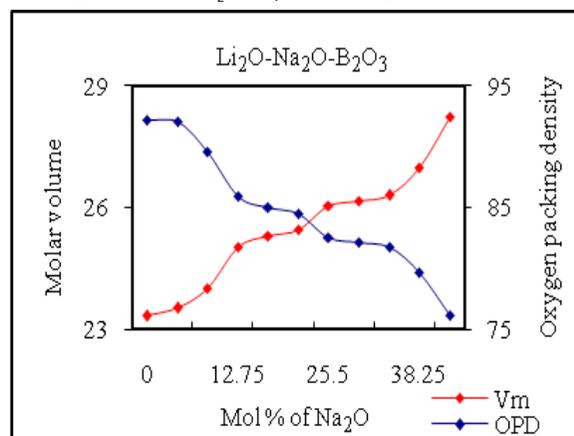


Figure: 2.6.5(a). Variation of Oxygen Packing Density & Molar volume with mol% of Na₂O.

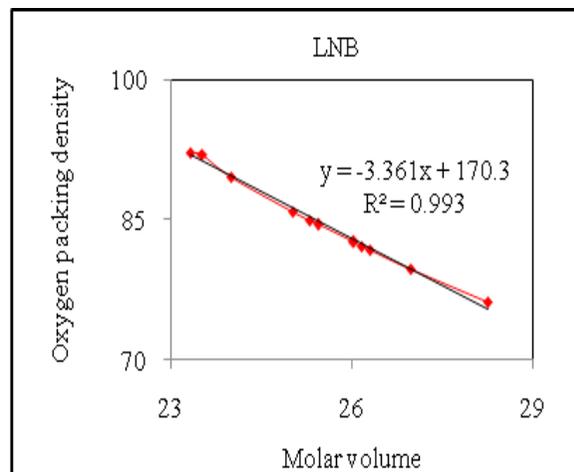


Figure: 2.6.5(b). Variation of Molar volume and Oxygen Packing Density

Molar volume increases where as Oxygen packing density decreases which satisfies the equations (2) and (3); and crosses at 21.25 mol % of Na₂O, on increasing mol % of Na₂O (Figure 2.6.5a). The monotonically variations is due to the transformation of BO₃ triangle units to BO₄ tetrahedral units can be expected to increase the network linkage of the glass.

2.7 PHYSICAL PROPERTIES: RESULTS AND DISCUSSION

Other physical parameters such as, Refractive index (n) of samples was calculated by using the following relation [35].

$$\left(\frac{n^2-1}{n^2+2}\right) = \left(1 - \sqrt{\frac{E_g}{20}}\right)$$

(1) Where, E_g is the energy gap.

The dielectric constant (ε) was calculated from the refractive index of the glass using [34].

ε = n² where n = Refractive index

On the other hand, Duffy [37] has obtained an empirical formula that relates energy gap E_g to molar refraction R_m.

$$\left(1 - \sqrt{\frac{E_g}{20}}\right) = \left(\frac{R_m}{V_m}\right)$$

The ratio of R_m/V_m is called polarizability per unit volume. According to the Herzfeld theory of metallization [38], If R_m/V_m > 1 and R_m/V_m < 1 samples predicting metallic or insulating. From Table 2.7.1 it is clear that present glass samples behave as non-metal. The difference M = 1 - R_m/V_m is so-called metallization criterion [39].

Materials with large M close to 1 are typical insulators. The small value of M close to zero means that the width of both valence and conduction bands become large, resulting in a narrow band gap and increased the metallicity of the solid. The molar refraction R_m' can be expressed as a function of molar polarizability α_m as

$R_m = 4\pi\alpha_m A_v/3$ Where A_v is Avogadro's number introduced, with α_m in (Å³) this equation can be transformed to, $R_m = 2.52\alpha_m$. Hence molar polarizability α_m can be calculated.

The electronic polarizability (α_e) was calculated using the formula [40].

$$\alpha_e = \frac{3(n^2 - 1)}{4\pi A_v (n^2 + 2)}$$

by using equation (1) and (2) equation (3) can be written as

$$\alpha_e = \left(\frac{3}{4\pi A_v} \frac{R_m}{V_m}\right)$$

Where, A_v is the Avogadro number. The measured and calculated values of densities, molar volumes and polarizability of oxide ions of Na₂O doped Lithium-borate glasses are listed in the Table 2.7.1

Table: 2.7.1 Refractive index, Dielectric constant, Molar refractivity, Metallization, Electronic polarizability (α_e*10⁻²⁴ cm³), Molar polarizability (α_m*10²⁴/cm³) and Polarizability per unit volume.

| Refractive index (n) | Dielectric constant (ε) | Molar Refractivity R _m (cm ³) | Electronic polarizability α _e | Metallization M | Molar polarizability α _m | Polarizability per unit volume R _m /V _m |
|----------------------|-------------------------|--|--|-----------------|-------------------------------------|---|
| 2.993 | 8.958 | 0.726 | 0.288 | 0.274 | 6.714 | 0.726 |
| 2.934 | 8.608 | 0.717 | 0.284 | 0.283 | 6.745 | 0.717 |
| 2.912 | 8.48 | 0.714 | 0.283 | 0.286 | 6.825 | 0.714 |
| 2.695 | 7.263 | 0.676 | 0.268 | 0.324 | 6.572 | 0.676 |
| 2.624 | 6.885 | 0.662 | 0.262 | 0.338 | 6.861 | 0.662 |
| 2.515 | 6.323 | 0.64 | 0.253 | 0.361 | 6.877 | 0.64 |
| 2.466 | 6.079 | 0.629 | 0.249 | 0.371 | 6.61 | 0.629 |
| 2.502 | 6.259 | 0.637 | 0.252 | 0.363 | 6.771 | 0.637 |
| 2.791 | 7.79 | 0.694 | 0.275 | 0.307 | 7.293 | 0.694 |
| 2.879 | 8.289 | 0.709 | 0.281 | 0.292 | 7.928 | 0.709 |
| 2.969 | 8.815 | 0.723 | 0.286 | 0.277 | 8.344 | 0.723 |

The plots of Dielectric constant & Refractive index; (Figure 2.7.1a) varies alike; minimum value of dielectric constant = 6.079 and minimum value of refractive index = 2.466; at 25.5 mol% of Na₂O; they also varies linearly with R² = 0.999, with positive slope (Figure 2.7.1b).

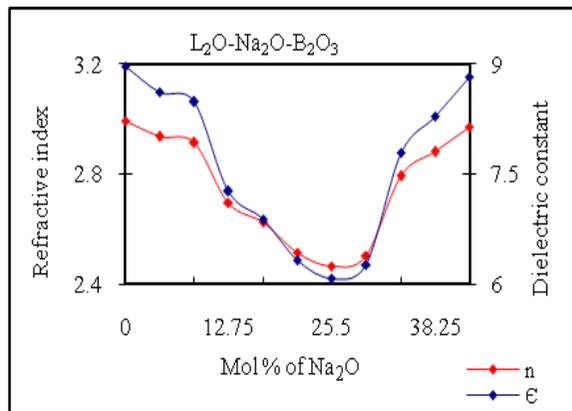


Figure 2.7.1(a) Variation of Dielectric constant & Refractive index with mol% of Na₂O

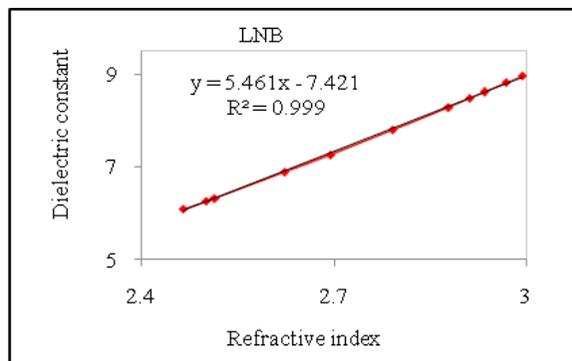


Figure 2.7.1 (b) Variation of Dielectric constant & Refractive index.

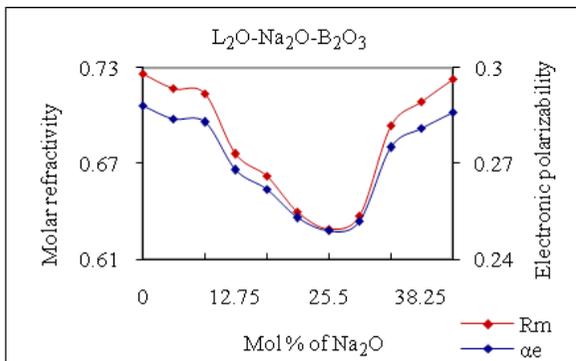


Figure 2.7.2(a). Variation of Electronic polarizability & Molar refractivity with mol% of Na₂O.

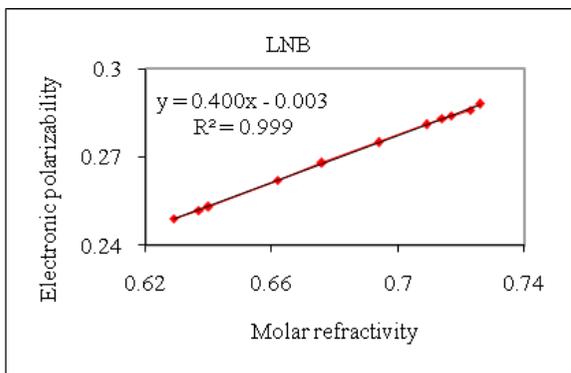


Figure 2.7.2: Variation of Molar refractivity & Electronic polarizability

Molar refractivity and Electronic Polarizability (Figure 2.7.2a) varies alike; minimum value of molar refractivity and electronic Polarizability = 0.629 cm³ & 0.249 (10²⁴ions/cm³); at 25.5 mol% of Na₂O; with increasing mol% of Na₂O both of them also varies linearly having R²=0.999 with positive slope (Figure 2.7.2b).

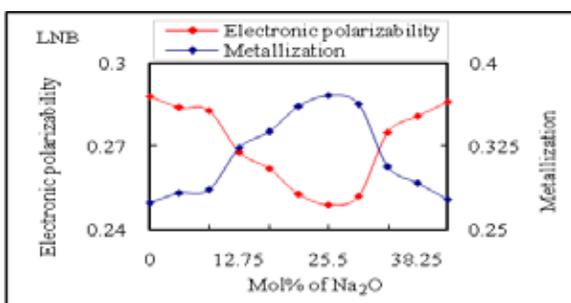


Figure 2.7.3(a). Variation of Electronic polarizability & Metallization with mol% of Na₂O

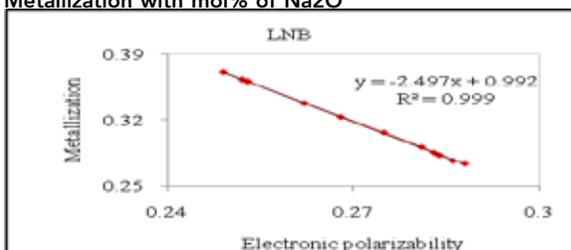


Figure 2.7.3(b). Variation of Metallization

Electronic polarizability & Metallization (Figure 2.7.3a), varies inversely minimum value electronic polarizability = 0.249 (10²⁴ions/cm³) and maximum value of metallization 0.371; at 25.5 mol % of Na₂O, on increasing mol % of Na₂O. They also varies linearly having R²=0.999 with negative slope.

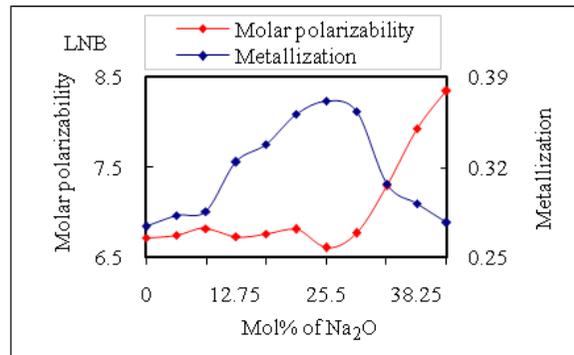


Figure 2.7.4: Variation of Molar polarizability and Metallization with mol% of Na₂O.

Molar polarizability and Metallization varies inversly minimum value of Molar polarizability is = 6.61 (10²⁴ions/cm³); where as maximum value of Metallization is = 0.371; at 25.5 mol % of Na₂O, on increasing mol % of Na₂O.

CONCLUSIONS

Increasing the mol% of Na₂O with respect to Li₂O by keeping B₂O₃ glass former constant, the molar volume, inter ionic distance, polaron radius increasing, suggests the increased free space within the glass structure, it means that the glass structure becomes loosely packed. Oxygen packing density, ionic concentration monotonically decreases, because the polaron comprises the electron plus its surrounding lattice deformation. Hence, the deformation extends over many lattice sites and the lattice can be treated as a continuum. Transformation of BO₃ triangle units to BO₄ tetrahedral units can be expected to increase the network linkage of the glass which is reflected in the monotonically increasing density. Dielectric constant & refractive index, Molar refractivity behavior is alike as that of Molar polarizability, they also varies linearly. Electronic polarizability and metallization shows reverse behavior, is also due to the break down of borate & sodium bonds to create non- bridging oxygen atoms. Polarizability per unit volume predicts present glass samples are non-metals. The formation of BO₄ and BO₃ which will modify the glass structure by creating NBOs in the network gives parallel variation in Dielectric constant, Refractive index, Molar refractivity and Molar polarizability. Linear trends are found in Molar refractivity & the Molar polarizability, Metallization & Polarizability per unit volume, and mol % of Na₂O & Molar volume. Finally it is concluded that as glass former is kept constant the mixed alkali does not effect in different ways that is it behave as alike which is due to smaller Coulomb forces. In the single or mixed alkali glass, though there are structural changes. There exists a site mismatch energy, which can act as a barrier for diffusion of alkali ions. Alkali ions preferentially jump into sites that were previously occupied by the same type of alkali ions.

REFERENCES

[1] C. -H. Lee, K. H. Joo, J. H. Kim, S. G. Woo, H. -J. Sohn, T. Kang, Y. Park and J. Y. Oh. Characterizations of a new lithium ion conducting Li₂O:SeO₂:B₂O₃ glass electrolyte. Solid State Ionics, Vol. 149, 2002, pp. 59-65.

- [2] F. Muñoz, L. Montagne, L. Delevoeye, A. Durán, L. Pascual, S. Cristol and J-F Paul. Phosphate speciation in sodium borosilicate glasses studied by nuclear magnetic resonance. *J. Non-Cryst. Solids*, Vol. 352, 2006, pp. 2958-2968.
- [3] Towards a theory for the mixed alkali effect in glasses Philipp Maass. *Journal of Non-Crystalline Solids*, Volume 255, Issue 1, September 1999, Pages 35–46
- [4] Molecular dynamics simulations of structural changes in mixed alkali (Li-K) silicate glasses Byeongwon Park, A.N Cormack *Journal of Non-Crystalline Solids* Volume 255, Issue 1, September 1999, Pages 112–121
- [5] Weak Electrolyte Models for the Mixed Alkali Effect in Glass CT Moynihan, AV Lesikar - *Journal of the American Ceramic* 1981 - Wiley Online Library Article first published online: 2 JUN 2006
- [6] The density of two mixed alkali borate glass systems related to atomic arrangements B.C.L. Chong¹, S.H. Choo², S. Feller, B. Teoh, O. Mathews, E.J. Khaw, D. Feil, K.H. Chong³, M. Affatigato, D. Bain, K. Hazen, K. Farooqui *Journal of Non-Crystalline Solids* Volume 109, Issue 1, May 1989, Pages 105–113.
- [7] A. Winkelmann and O. Schott, Über thermische Widerstandskoeffizienten verschiedener Gläser Inihrer. Abhängigkeit von der chemischen Zusammensetzung (Dependence of the thermal resistance of various glasses from the chemical composition), *Annalen der Physik* (in German), 287 (4), 1894, pp 730-746,.
- [8] S. English and W.E.S. Turner, The density of the soda-lime-magnesia glasses and some observations on the calculation of density, *Journal of the Society of Glass Technology* (GB), 6, (1922), pp 228- 231.
- [9] S.C. Waterton and W.E.S. Turner, Some properties of mixed alkali-lime-silica, glasses containing lithia, soda, potash and rubidia, *Journal of the Society of Glass Technology* (GB), 18, (1934), pp 268-285.
- [10] W. Bitz, F. Weibke and L. Fraeger, The molecular refractions and molecular volumes of glasses, *Glastechnische Berichte* (Germany), 16 (4), (1938), pp 131-134.
- [11] G.W. Morey, *The Properties of glass*, Rheinhold Pub. Co., New York, 1954.
- [12] M.L. Huggins, The density of silicate glasses as a function of composition, *Journal of the optical Society of America* (USA), 30 (8), 420-430 (1940).
- [11] F.Told, Systematic analysis of optical glasses concerning their refractive indices and densities, *Glastechnische Berichte* (Germany), 33, 303-304 (1960).
- [13] E. Kordes and H. Becker, *Physikalisch-chemische Untersuchungen über den Feinbau von Gläsern.V. Gläser der binären Systeme von P₂O₅ mit CdO, Na₂O und Li₂O*, *Zeitschrift für anorganische Chemie* (Germany), 260 (4-5), 185-207 (1949).
- [14] M.A. Bezborodov and N.M. Bobkova, *Silikettechaik* (Germany), 10, 584 (1959).
- [15] A.M. Sanad, A.G. Moustafa, F.A. Moustafa and A.A. El-Mongy, Role of halogens on the molar Volume of some glasses containing vanadium, *Central Glass and Ceramic Research Institute Bulletin*, 32 (3), 53 - 56 (1985).
- [16] U. B. Chanshetti¹, V. A. Shelke², S. M. Jadhav², S. G. Shankarwar², T. K. Chondhekar^{2*}, A. G. Shankarwar³, V. Sudarsan⁴, M. S. Jogad⁵ *FACTA UNIVERSITATIS Series: Physics, Chemistry and Technology* Vol. 9, No 1, 2011, pp. 29 - 36
- [17] J.E. Shelby, *Introduction to glass science and technology* (the royal society of chemistry, UK, (1997).
- [18] T.Yano, N.Kunimine, S.Shibata, M.Yamane, *J.Non-Cryst.solids* 321 2003, p-157.
- [19] P. Vasantharani and N. Sangeetha. *International Journal of Research in Pure and Applied Physics*.2013; 3(1): 1-6
- [20] V.Dimitrov, S.Sakka, *J.Appl.Phys.*79 (3)1996, p-1736.
- [21] B. Bendow, P.K. Benerjee, M.G. Drexhage, J. Lucas, *J. Am.Ceram. Soc* 65 1985, p-92. [19] Y.Ohisti, S. Mitachi, T. Tanabe, *Phys. Chem. Glasse.s* 24, 1983, p- 135.
- [22] J.E. Shelby, J. Ruller, *Phys. Chem. Glasses* 28 1987, p-262.
- [23] A. Klinokowski, *J. Non-Cryst. Solids* 72 1985, p- 117.
- [24] PrajnaShree M ,Akshatha Wagh ,Raviprakash Y Sangeetha B. Sudha D Kamath *European Scientific Journal* June 2013 edition vol.9, No.18 ISSN: 1857 – 7881 (Print) e - ISSN 1857- 7431
- [25] V. Dimitrov, T. Komatsu Komatsu. *Journal of the University of Chemical Technology and Metallurgy*, 45, 3, 2010, 219-250
- [26] Altaf, M., Chaudhry, M.A., Siddiqi.S.A., 2005, *Glass, Physics and Chemistry*, Vol. 31, No. 5, 597- 601.
- [27] D. Saritha, Y. Markandeya, M. Salagram, M. Vithal, A.K. Singh and G. Bhikshamaiah, Effect of Bi₂O₃ on physical, optical and structural studies of ZnO-Bi₂O₃-B₂O₃ glasses, *J. Non-Cryst Solids*, 354 (2008) 5573-5579.
- [28] Y.B. Saddeek, Structural and acoustical studies of lead sodium borate glasses, *Journal of Alloys and Compounds*, 467 (2009) 14–21.
- [29] Sanjoy,N.Kishor and.Agarwal, Investigation of structural, optical and transport properties of MoO₃-PbO-B₂O₃glasses, *J. of. Alloys and Compounds*, 487 (2009) 52-57
- [30] D.B.Thombre, M.D. Thombre, Study of Physical Properties of Lithium-borosilicate glasses, *International Journal of Engineering Research and Development*, Volume 10, No. 7 (July 2014), PP.09-19
- [31] M.D.Thombare, Study of Physical Properties of Lithium-borophosphate glasses, *International Journal of Research in Pure and Applied Physics* 2014; 4(2): pp 9-15
- [32] M.D.Thombare , R.V.Joat, D.B. Thombre, Study of Physical Properties of Potassium-borophosphate Glasses, *International Journal of Innovative Research in Science, Engineering and Technology*, Vol. 5, No.7, July 2016, pp. 13234-13241.
- [33] M.D.Thombare, R.V.Joat, D.B. Thombre, Glasses Study Physical Properties of Sodium-borophosphate, *International Journal of Engineering Science and Computing*, July 2016 pp. 8482-8487.
- [34] G. Padmaja and P. Kishtaiah, Infrared and Raman spectroscopic studies on alkali borate glasses:evidence of mixed alkali effect, *J. Phys. Chem.* 113 (2009) 2397-2404.
- [35] V.Dimitrov, S.Sakka, *J.Appl.Phys.*79 (3)1996, p-1736.
- [36] B. Bendow, P.K. Benerjee, M.G. Drexhage, J. Lucas, *J. Am.Ceram. Soc.* 65, 1985, p-92.
- [37] J.A. Duffy, *J. solid state chem.*..62, 1986, 145
- [38] K. Herzfeld, *Phys. Rev.* 29, 1927,701.
- [39] V. Dimitrov, S.Sakka, *J. Appl. Phys.*, 79, 1996, 1741.
- [40] A. Klinokowski, *J. Non-Cryst. Solids* 72 1985, p- 117.