

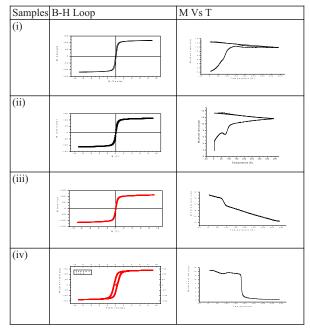
KEYWORDS : Magnetostriction, Magnetization, Coercivity.

Introduction:

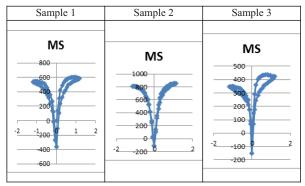
Magnetostriction is the change in the dimensions of ferromagnetic materials under the applications of Magnetic field. The effect is similar to that of magnetization [3,4,]. The Magnetostriction that is the change in the length along the direction of applied field increases and saturates at higher field. Terfenol-D [Tb_{0.3}Dy_{0.7}Fe_{1.97}] the alloy formed by Clark et al [3,4,5] is the alloy showing maximum Magnetostriction at high temperature with low coercivity so far known. In this research the Ternary Quaternary alloys were made with Rare earths and Iron.

The newly formed alloys showed Giant Magnetostriction at temperatures above 400K at the same time showed very low coercivity. One sample showed coercivity much less than Terfenol-D. The adding the Gadolinium was found to be very successful [1, 2]. The relative percentage of Dysprosium is changed with Gadolinium by keeping percentage of Terbium in Terfenol-D same. The percentage of Terbium should not be changed as it decreases the Magnetostriction in sample. The replacement of Iron by Cobalt not only increases coercivity but also decreases Curie temperature (179K) and hence is not recommended for Industrial applications [1, 2]. The XRD, Magnetization data was taken in IIT Bombay, while observations on Magnetostriction were done in B N Bandodkar College of Science, Thane.

Observations: Refer [1,2] Hysteresis loop and variation of Magnetization with Temperature



Magnetostriction: Magnetostriction Vs Applied Magnetic field at Room Temperature



Summary: Refer [1, 2]

Samples	M Vs H loop at 3°K		Magnetiz	Magnetos	Magnetos
	Coercivit	Residual	ation	triction at	triction
	y Tesla	Magnetiz	At 400 K	Room	when
	5	ation	emu/gm	Temperat	field
		emu/ gm		ure, Zero	retraced
				Referenc	to zero
				e/	from
				(Absolute	Maximu
				value)	m
				Micro	Micro
				strains	strains
1) Tb _{0.3} Dy _{0.5} Gd _{0.2}	0.093	20.1	12.1	601/	-390
Fe _{1.97}				(991)	
2) Tb _{0.3} Dy _{0.3} Gd _{0.4}	0.041	10.1	13.0	808/(958)	-150
Fe _{1.97}					
3) Tb _{0.3} Dy ₀ Gd _{0.7}	0.02	6.0	14.2	430/(580)	-150
Fe _{1.97}					
4) Tb _{0.3} Dy _{0.7} Co _{1.97}	0.41	52	Zero	Nil	Nil

Discussions:

- 1] The samples XRD shows the samples were homogenous and showing Cubic Laves phase structure. Also there is no loss of any materials during forming of alloys [1,2].
- 2] The combinations of Iron and rare earth elements made in Terfenol-D were found to be giving maximum Magnetostriction with very low coercivity. This is because even though the Magnetostriction of TbFe₂ is Maximum (T_c =431°C) but the coercivity is also large as anisotropic constant is negative and high that is K₁=-6.3 KJ/m³. The anisotropic constant of DyFe₂(T_c = 362 °C) is positive that is 2.1 KJ/m³. So when Tb and Dy were added in relevant proportions the result is Terfenol-D having high Magnetostriction and very less coercivity. [3,4,5]

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- 31 But replacement of Gadolinium instead of Dysprosium is also one of the options as Net Magnetostriction at room temperature is of several micro strains with even less coercivity and residual magnetization [1,2].
- 4] It is seen that the coercivity and residual magnetization decreases with increase in percentage of Gadolinium. Thus one can replace Gadolinium with Dysprosium. Also it gives interesting negative Magnetostriction of the order of 200 micro strains at zero magnetic fields. Thus these new alloys showed very low coercivity and residual magnetization which results in negligible losses. The combination $Tb_{_{0,3}}Dy_{_{0,3}}Gd_{_{0,4}}Fe_{_{1,97}}$ is found to be good as it gives less coercivity, half than that of Terfenol-D than Terfenol and also Magnetostriction of nearly 1000 micro strain at Room Temperature. The combination Tb_{0.3}Dy₀Gd_{0.7}Fe_{1.97}is also good as it gives almost zero coercivity that is one fourth of Terfenol-D but Magnetostriction is less than it.

Conclusion:

- 1] The combinations with ferromagnetic elements other than Iron must be avoided as these combinations turns out to be paramagnetic at Room temperature [1] and hence cannot be used for applications like ultrasonic generators and transducers.
- 21 The samples made by varying relative percentage of Gadolinium were also Ferromagnetic at temperatures far above room temperature, having very less coercivity and residual magnetism, and hence can be of good use for industrial applications.
- 31 The samples can be used in Ultrasonic generators. This is because the coercivity is found to be very small and hence losses. Note that the change in the shape took place from zero to 0.5 Tesla, is almost linear and the total strain of around 500-900 microstrains were observed.

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