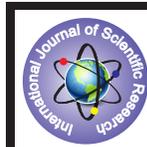


# Cds/ SnO<sub>2</sub> Thin Films for Solar Cell Applications



## Physics

**KEYWORDS :** Spray pyrolysis, optical transmission, ellipsometry

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### ABSTRACT

*Cadmium sulfide/tin oxide (CdS/ SnO<sub>2</sub>) two layer nanostructured thin films have been prepared by spray pyrolysis technique. The prepared films have been characterized using UV-VIS-NIR optical transmission, at different substrate temperatures and calculation of electrical resistivity and ellipsometry also. Finally, ellipsometric studies of CdS/ SnO<sub>2</sub> interface show that the structure is very satble.*

### Introduction:

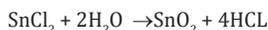
Thin transparent conducting film of metallic oxide such as SnO<sub>2</sub> has been studied for long time because of their experimental applications [1-3]. An intrinsic material does not show simultaneously high optical transparency and electrical conductivity. Partial transparency and fairly good conductivity may be obtained in thin films of a variety of materials. But non-stoichiometric and doped films of oxides of Sn, In, Cd, Zn, etc deposited by various techniques exhibit high optical transparency in the visible region, high optical reflectivity in the IR region and nearly metallic conductivity. The oxide films, which exhibit high conductivity along with high transparency in the visible region are widely used in making opto-electronic devices such as displays and solar cells [2,4,5] because of their high stability, hardness and adherence to many type of substrates. Film of SnO<sub>2</sub> and other oxides find for aircrafts and automobiles windows, anti-static coating for instruments windows, heat mirrors for glass windows, anti-reflection coatings, gas sensors, humidity sensors etc [2].

Now a days, solar energy is very important source of energy. SnO<sub>2</sub> film can be produced by spray pyrolysis technique [6-9]. Spray pyrolysis involves spraying of a solution containing soluble salt of the constituent atoms of the desired compound onto a heated substrate. This is a very simple technique. SnO<sub>2</sub> films prepared at low temperature are amorphous and while film prepared at high temperature are polycrystalline in nature [10, 2]. It has also important been noted that the grain size increases with substrate temperature. In order to increase the conductivity of the film various dopants are added like Sb [12,13] F [7,13] and In [6,14]. The drive for solar cells of high efficiency and long life has necessitated a more detailed understanding of CdS/SnO<sub>2</sub> interface [15]. For high efficiency the CdS window layer must be very thin to allow maximum transmission into the absorber layer [16,17]. Here, we have studied the interlayer diffusion of both (CdS and SnO<sub>2</sub>) due to high temperature employed.

### 2. Experiment:

#### 2.1. Sample Preparation

The spraying technique is used for the preparation of CdS/SnO<sub>2</sub> samples. In the case of SnO<sub>2</sub> this techniques involves decomposition of alcoholic solution of stannic chloride at high temperature (450° C) in the presence of an oxidizing agent [18]. This reaction is given below



The solution contains SnCl<sub>2</sub>. 5H<sub>2</sub>O at a molarity of 0.9M. The distance from the spray head to substrate is kept at ~35cm and the angle of incidence of solution droplets on the substrate is ~70°. The flow rate of the liquid is controlled to ~10 ml/mts. 20 ml of the solution is sprayed for getting 450 nm thick SnO<sub>2</sub> film. Air is used as carrier gas. High scanning rate of spray head (100/mts) ensure a uniform film thickness. For optimizing the condition for good quality SnO<sub>2</sub> films, the films were prepared over optical glass substrates (R<sub>1</sub>-1.55) at different temperature in the range 350°-500° C.

Optical transmission and electrical resistivity show that the film prepared at 450° C has optimum results and this film is used for the two layer (CdS/SnO<sub>2</sub>) preparation. For this purpose SnO<sub>2</sub>

(thickness ~450 nm) film was prepared at 450° C on glass substrate and above this CdS film (thickness ~400 nm) was deposited at 300° C.

The CdS films were also prepared by spray pyrolysis techniques using a solution of thiourea (0.01 M) and CdCl<sub>2</sub> (0.01 M). The CdS/SnO<sub>2</sub> film system was annealed at different temperature in the range 10°-300° C in air. The heating and cooling rates were 20 C/mts for all cases.

#### 2.2. Measurements

Spectrophotometer (UV-VIS-NIR-V670-JASCO) is used for transmission studies of the films prepared at different substrate temperatures. Variable Angle Spectroscopic Ellipsometer (VASE) is also used for the optical studies of the films. Electrical resistivity of the film is determined as described in section 5.35. VASE is used for the analysis of inter-diffusion taking place in the CdS/SnO<sub>2</sub> two layer structure due to annealing. All VASE measurements were done at room temperature and in air. The VASE measurements were done in the angle of incidence range 600-750 and the wavelength range 500-620 nm as suggested by sensitivity analysis

#### Results and Discussion:

**The CdS/SnO<sub>2</sub> two layer thin film system was prepared over glass substrate by spray pyrolysis technique. The summarized results of optical and electrical measurements of these films are given in Table-1.**

Preparation temperature (°C)	Thickness Resistivity		Refractive Index		Transmission (880 nm) %
	(nm)	(Ω)	590 nm	620 nm	
350	192	12.2 x 10 <sup>-4</sup>	1.85	1.84	81
400	290	7.4 x 10 <sup>-4</sup>	1.88	1.87	83
450	298	7.2 x 10 <sup>-4</sup>	2.05	2.0	75
500	310	9.1 x 10 <sup>-4</sup>	1.86	1.92	54

**Table-1: Properties of SnO<sub>2</sub> film at different substrate temperatures.**

From this table, it is clear that the film prepared at 4500 has better properties. At lower temperature the thickness of SnO<sub>2</sub> film is very low. Thickness of the film increases rapidly at 400°C and remain more or less constant. The electrical resistivity of the film at first decreases with increase in substrate temperature and reaches at maximum at 450°C and thereafter it increases slowly. Refractive index of the film measured using ellipsometer shows that the real part of refractive index has high value for the films prepared at 450°C. This may be due to the better structure of the film. In this calculation imaginary part K of complex refractive index is taken as zero.

The Table-2 shows the results of CdS/SnO<sub>2</sub> interlayer analysis. Ellipsometrically calculated refractive indices of CdS and SnO<sub>2</sub> are used for the analysis. Different optical combinations are used for the analysis of CdS/SnO<sub>2</sub>/glass system. The most important combination are given below.

Combination (a) air /CdS/SnO<sub>2</sub>/glass

Combination (b) air/CdS/ (CdS+SnO<sub>2</sub>)/SnO<sub>2</sub>/glass

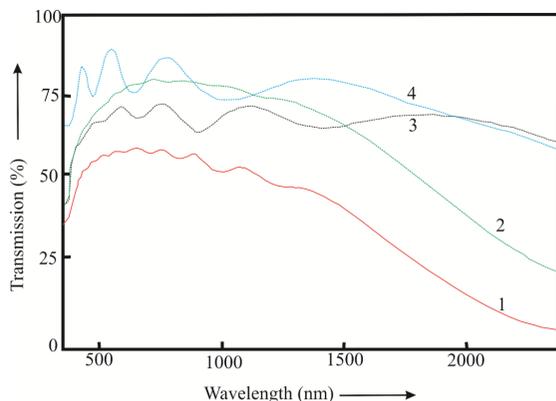
The ellipsometric data of the two layer system is used for the analysis of these optical combinations and best fit of these combinations were determined. At first the combination (a) is selected. It is on the assumption that the two layers have sharp boundaries and there is no inter-diffusion. The other combination (b) is on the assumption that CdS and SnO<sub>2</sub> do not have sharp boundaries due to the inter-diffusion of CdS into SnO<sub>2</sub> or vice versa. The values of unbiased estimator [19] of different optical combinations derived from VASE analysis are shown in Table-2. From this value it is clear that the first optical combination has the least value for compared to the other combination. This shows that this combination is best suited to the physical system, i.e., as prepared CdS/SnO<sub>2</sub> has sharp boundaries and CdS prepared over SnO<sub>2</sub> does not cause any inter-diffusion or chemical reaction.

The thermal stability of the CdS/SnO<sub>2</sub> interface is most important because the fabrication of the thin film solar cell involves the thermal treatment [15]. The high temperature annealing is an attempt to simulate a common fabrication technique i.e. heat treatment. We have annealed the CdS (400 nm thick) / SnO<sub>2</sub> (450 nm thick) at different temperatures in the range 100-300°C in air. The result of post annealing VASE measurement is shown in Table-2.

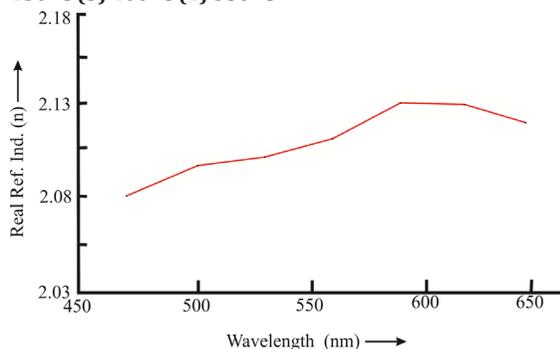
Annealing temperature (°C)	δ Unbiased estimator value of optical combinations	
	CdS/SnO <sub>2</sub> /glass Combination (a)	CdS/ (CdS+SnO <sub>2</sub> )/SnO <sub>2</sub> /glass Combination (b)
Unannealed (Ref.)	0.890	2.61
100	0.950	2.72
150	0.910	2.68
200	0.920	2.71
250	0.930	2.67
300	0.980	2.69

**Table-2: Results of ellipsometry analysis of CdS/SnO<sub>2</sub>/glass two layer thin film system after annealing at different temperatures.**

If CdS reacts with or diffuse into SnO<sub>2</sub>, the structure of CdS/SnO<sub>2</sub> bilayer changes from combination (a) to combination (b). This cause a considerable change in value of the optical combination. But the unbiased estimator of different optical combination has no considerable change due to annealing, as revealed by values in Table-2. This lack of change in value with temperature suggest that the CdS/SnO<sub>2</sub> system is highly stable and annealing does not cause any inter-diffusion that results in the degradation of the two layer thin film system and ultimate failure of cell [20].



**Fig-1: Transmission spectrum of SnO<sub>2</sub> film prepared by spray pyrolysis at different temperature. (1) 500° C (2) 450° C (3) 400° C (4) 350° C**



**Fig 2: Variation of real part (n) of refractive index of SnO<sub>2</sub> thin film at 450° C**

**Conclusion:**

The spray pyrolysis technique is again used for the preparation of SnO<sub>2</sub> film. SnO<sub>2</sub> films are optically transparent and good electrical conductors. They are more used as electrode material in many optoelectronic devices. An alcoholic solution (0.9 M) of SnCl<sub>2</sub>·H<sub>2</sub>O is used for this experiment. Very low resistivity (30 ohm-cm) films were obtained at a substrate temperature 450°C. It has a very good optical transmission.

The two layer structure fabricated using the SnO<sub>2</sub> film is CdS/SnO<sub>2</sub>. These two layer films are prepared by spray pyrolysis. Firstly, SnO<sub>2</sub> film is prepared over glass substrate at 450°C and then CdS film is prepared at 3000 C over the SnO<sub>2</sub> film. The ellipsometric studies of CdS/SnO<sub>2</sub> interface using an approximate optical combination show that the structure is very stable and has very narrow interface. Since this two layer is widely used in thin film solar cells, the stability of CdS/SnO<sub>2</sub> interface is very important. This interface is stable for thin film system annealed at very high temperature (300° C).

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