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	Aripet	DIFFERENT TYPES OF PRE ANALYTICAL ERRORS IN CLINICAL BIOCHEMISTRY L OSMANIA GENERAL HOSPITAL AND HOW MINIMIZE THEM.	AB OF KEY WORDS	
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Dr. N. Jaya Professor, Department of Biochemistry, Osmania Medical College, Hyderabad, Telangana, India.				
ABSTRACT	<ul> <li>OBJECTIVES: To study different types of pre-analytical errors in clinical biochemistry lab and how to minimize them.</li> <li>METHODOLOGY: An observational study was done at Department of Biochemistry, Osmania General Hospital for a period of 2 months from Aug 2020-Sep 2020. During this phase different types of errors were monitored.</li> <li>RESULTS: During a period of 2 months, 10000 samples were analyzed and among them 400 were found to be having an error. i.e. 4%. Among them Hemolyzed samples (37.5%), Lipemic samples(25%), Misidentification of samples(15%), Insufficient volume(12.5%) and Sample mixing (10%).</li> <li>CONCLUSION: Proper training to nursing staff and phlebotomist regarding use of vacutainer needles instead of syringes and time of collection of samples reduces the error of hemolysis and lipemia. Use of Barcode labels reduces the error of misidentification. Proper education regarding volume of blood to be collected and use of correct vacutainers reduces the error of insufficient volume and sample mixing.</li> </ul>			
PREAL Clinic center physic prope Sampl	VALYTICALERR cal laboratory red approach ir cians and surge er diagnosis ar le testing is divi	DRS?freezing and the to massive he samples has be excessive sque second common ded into three phases and errors canfreezing and the to massive he samples has be excessive sque second common samples after a	s should be gently inverted and repeated having of samples should be avoided as it leads emolysis.(7).Hemolysis in heel stick blood een attributed in part to mechanical trauma and eezing at the puncture site. (8).Lipemia is the on error i.e. 25%. It is due to collection of blood a heavy meal. Misidentification accounting for to improperly filled requisition slips and	

errors and it contributes to majority of total lab errors.(4). Hence it is of great need to identify these errors and take measures to minimize them, as these errors can lead to misdiagnosis and misinterpretation of lab results. Ultimately it will lead to improper treatment and serious threat towards patient's health.(5).

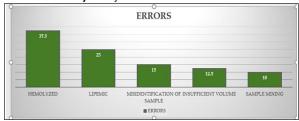
# MATERIALS AND METHODS:

An observational study was done at Department of Biochemistry, Osmania General Hospital , Hyderabad , Telangana for a period of 2 months from Aug 2020-Sep 2020. During this period samples of varied tests received in lab were observed and errors present were noted. Among the received samples i.e. 10000, 400 were found to have an error. So error is 4%.

## **RESULTS:**

SAMPLES NOTED	ERRORS
1. HEMOLYZED	37.5%
2. LIPEMIC	25%
3. MISIDENTIFICATION OF SAMPLES	15%
4. INSUFFICIENT VOLUME	12.5%
5. SAMPLE MIXING	10%
TOTAL SAMPLES	100%

#### Statistical Analysis: By Bar Chart



### DISCUSSION:

In my study hemolyzed samples accounted for majority of errors i.e. 37.5% . Hemolysis of samples occurs when blood is forced through a fine needle , shaking tubes vigorously.(6). Red colour vacutainers should not be shaken.

to massive hemolysis.(7).Hemolysis in heel stick blood samples has been attributed in part to mechanical trauma and excessive squeezing at the puncture site. (8).Lipemia is the second common error i.e. 25%. It is due to collection of blood samples after a heavy meal. Misidentification accounting for 15% is due to improperly filled requisition slips and requisition slips with no identity. Insufficient volume accounting for 12.5% is due to not filling the vacutainer to the required level, as the blood sample collected for analysis has to be divided among pathology, biochemistry and microbiology departments.Every analytical process requires a fixed volume of serum/ plasma for analysis. It is due to high patient load in government setups.

Sample mixing accounting for 10% is due to insufficient knowledge regarding correct vacutainers usage and pouring it from one tube to other. Last but not the least all the errors can be attributed to improper knowledge regarding sample collection and analysis.

### CONCLUSION:

Proper training to nursing staff and phlebotomist regarding collection of blood samples in correct vacutainers.

Use of Standard Operating Procedures (SOP) near their working tables will help them to follow step by step instructions for collection of blood samples. By this we can achieve efficiency, quality output and uniformity of performance, while reducing miscommunication and failure. Proper education regardinghemolyzed and lipemic samples like collection of blood for lipid profile in fasting state can reduce lipemic sample. Collection of blood glucose sample after 8-10 hrs of fasting for a fasting sample and for post lunch 2 hrs after meal and while cleaning the skin before collection of blood sample, care should be taken that no alcohol remains on skin as alcohol traces may cause hemolysis. Use of Bar code labelling can reduce misidentification of samples. Best thing is to maintain a data of samples rejected due to various causes and to prevent them in future.

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